

# TORQ Analysis of Paper Goods Machine Setters, Operators, and Tenders to Machine Feeders and Offbearers

				IN	PUT S	ECTIC	ON:						
Transfer	Title					O*NET		Fil	ilters				
From Title:	Paper Opera	Goods ators, a	Machii nd Ten	ne Setter ders	S,	51-91	96.00	Ab	ilities:		ortance eL: 50		Weight: 1
To Title:	Mach	Machine Feeders and Offbearers				53-70	63.00	Ski	ills:		ortance eL: 69		Weight: 1
Labor Market Area:	Maine	e State	wide					Kn	owledge:	Imp Leve	ortance el: 69		Weight: 1
				OUT	TPUT S	SECTI	ON:						
Grand TORQ: 88													
Ability TORQ				Skills To	DRQ				Knowled	dge T0	DRQ		
Level			90	Level			ç	90	Level				83
Gaps To N	larrow i	f Possi	ble		Upgrade <sup>-</sup>	These Ski	ills			Kno	owledge	to Ado	
Ability	Level	Gap	Impt	Skill	Level	Gap	Impt		Knowledge Level Gap			Impt	
Rate Control	44	12	56	No Skill	s Upgrade	Required!	,		No Kno	wledg	e Upgrad	es Requ	ired!
Static Strength	46	12	50										
Multilimb Coordination	46	7	59										
Reaction Time	48	7	59										
Control Precision	53	5	65										
Manual Dexterity	46	5	59										
Trunk Strength	44	5	53										
Finger Dexterity	46	4	56										
Flexibility of Closure	41	4	50										
Perceptual Speed	44	3	53										
Arm-Hand Steadiness	44	2	65										
Category	39	2	50										

LEVEL and IMPT (IMPORTANCE) refer to the Target Machine Feeders and Offbearers. GAP refers to level difference between Paper Goods Machine Setters, Operators, and Tenders and Machine Feeders and Offbearers.

## **ASK ANALYSIS**

Ability Level Comparison - Abilities with importance scores over 50



Description	Paper Goods Machine Setters, Operators, and Tenders	Machine Feeders and Offbearers	Importance					
Arm-Hand Steadiness	42	44	ó5					
Control Precision	48	53	65					
Manual Dexterity	41	46	59					
Multilimb Coordination	39	46	59					
Reaction Time	41	48	59					
Near Vision	48	46	59					
Problem Sensitivity	39	39	56					
Finger Dexterity	42	46	56					
Rate Control	32	44	56					
Oral Comprehension	44	42	53					
Information Ordering	42	39	53					
Perceptual Speed	41	44	53					
Trunk Strength	39	44	53					
Oral Expression	42	42	50					
Deductive Reasoning	37	37	50					
Inductive Reasoning	39	37	50					
Category Flexibility	37	39	50					
Flexibility of Closure	37	41	50					
Selective Attention	44	44	50					
Static Strength	34	46	50					
Skill Level Comparison - Abilities with importance scores over 69								
Description	Paper Goods Machine Setters, Operators, and Tenders	Machine Feeders and Offbearers	Importance					
Knowled	ge Level Comparison - Knov	vledge with importance sco	res over 69					
Description	Paper Goods Machine Setters, Operators, and Tenders	Machine Feeders and Offbearers	Importance					

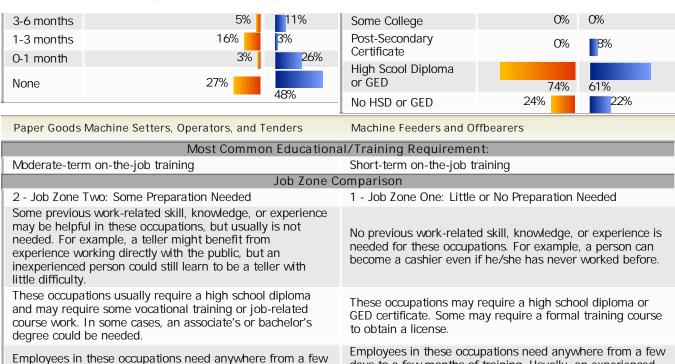
	Experience & Education Comparison								
Rela	ted Work Experience Comp	parisc	n	Required Edu	ucation Level Compa	arison			
Description	Paper Goods Machine Setters, Operators, and Tenders		Machine Feeders and Offbearers	Description	Paper Goods Machine Setters, Operators, and Tenders	Machine Feeders and Offbearers			
10+ years	(	0%	0%	Destard	0%	0%			
8-10 years	3	3%	0%	Doctoral					
6-8 years	(	0%	0%	Professional Degree	0%	0%			
4-6 years	(	0%	0%	Post-Masters Cert	0%	0%			
			0%	Master's Degree	0%	0%			
2-4 years		U/0		Post-Bachelor Cert	0%	0%			
1-2 years	41%		8%	Bachelors	0%	0%			
6-12 months	1	1%	0%	AA or Equiv	0%	7%			

months to one year of working with experienced employees.

days to a few months of training. Usually, an experienced

worker could show you how to do the job.





#### **Tasks** Core Tasks Core Tasks Generalized Work Activities: Generalized Work Activities: Handling and Moving Objects - Using Controlling Machines and Processes hands and arms in handling, installing, Using either control mechanisms or direct positioning, and moving materials, and physical activity to operate machines or manipulating things. processes (not including computers or · Performing General Physical Activities vehicles). Performing physical activities that require • Monitor Processes, Materials, or considerable use of your arms and legs Surroundings - Monitoring and reviewing and moving your whole body, such as information from materials, events, or the climbing, lifting, balancing, walking, environment, to detect or assess problems. stooping, and handling of materials. · Getting Information - Observing, • Inspecting Equipment, Structures, or receiving, and otherwise obtaining Material - Inspecting equipment, information from all relevant sources. structures, or materials to identify the • Inspecting Equipment, Structures, or cause of errors or other problems or Material - Inspecting equipment, defects. structures, or materials to identify the Monitor Processes, Materials, or cause of errors or other problems or Surroundings - Monitoring and reviewing defects. information from materials, events, or the • Handling and Moving Objects - Using environment, to detect or assess problems. hands and arms in handling, installing, · Controlling Machines and Processes positioning, and moving materials, and Using either control mechanisms or direct manipulating things. physical activity to operate machines or processes (not including computers or Specific Tasks vehicles). Occupation Specific Tasks: Specific Tasks



- Adjust guide assemblies, forming bars, and folding mechanisms according to specifications, using hand tools.
- Cut products to specified dimensions, using hand or power cutters.
- Disassemble machines to maintain, repair, or replace broken or worn parts, using hand or power tools.
- Examine completed work to detect defects and verify conformance to work orders, and adjust machinery as necessary to correct production problems.
- Fill glue and paraffin reservoirs, and position rollers to dispense glue onto paperboard.
- Install attachments to machines for gluing, folding, printing, or cutting.
- Lift tote boxes of finished cartons, and dump cartons into feed hoppers.
- Load automatic stapling mechanisms.
- Measure, space, and set saw blades, cutters, and perforators, according to product specifications.
- Monitor finished cartons as they drop from forming machines into rotating hoppers and then into gravity feed chutes, in order to prevent jamming.
- Observe operation of various machines to detect and correct machine malfunctions such as improper forming, glue flow, or pasteboard tension.
- Place rolls of paper or cardboard on machine feedtracks, and thread paper through gluing, coating, and slitting rollers.
- Remove finished cores, and stack or place them on conveyors for transfer to other work areas.
- Stamp products with information such as dates, using hand stamps or automatic stamping devices.
- Start machines and move controls to regulate tension on pressure rolls, to synchronize speed of machine components, and to adjust temperatures of glue or paraffin.

## **Detailed Tasks**

#### **Detailed Work Activities:**

- adjust production equipment/machinery setup
- examine products or work to verify conformance to specifications
- install equipment or attachments on machinery or related structures
- load or unload material or workpiece into machinery
- load, unload, or stack containers, materials, or products
- maintain consistent production quality
- maintain or repair industrial or related equipment/machinery
- monitor production machinery/equipment

### Occupation Specific Tasks:

- Add chemicals, solutions, or ingredients to machines or equipment as required by the manufacturing process.
- Clean and maintain machinery, equipment, and work areas to ensure proper functioning and safe working conditions.
- Fasten, package, or stack materials and products, using hand tools and fastening equipment.
- Identify and mark materials, products, and samples, following instructions.
- Inspect materials and products for defects, and to ensure conformance to specifications.
- Load materials and products into machines and equipment, or onto conveyors, using hand tools and moving devices.
- Open and close gates of belt and pneumatic conveyors on machines that are fed directly from preceding machines.
- Push dual control buttons and move controls in order to start, stop, or adjust machinery and equipment.
- Record production and operational data, such as amount of materials processed.
- Remove materials and products from machines and equipment, and place them in boxes, trucks or conveyors, using hand tools and moving devices.
- Shovel or scoop materials into containers, machines, or equipment for processing, storage, or transport.
- Transfer materials and products to and from machinery and equipment, using industrial trucks or hand trucks.
- Weigh or measure materials or products to ensure conformance to specifications.

#### **Detailed Tasks**

#### Detailed Work Activities:

- attach or mark identification onto products or containers
- clean equipment or machinery
- clean rooms or work areas
- examine products or work to verify conformance to specifications
- load or unload material or workpiece into machinery
- load, unload, or stack containers, materials, or products
- maintain production or work records
- measure, weigh, or count products or materials
- move or fit heavy objects
- operate hoist, winch, or hydraulic boom
- perform safety inspections in manufacturing or industrial setting



- operation to detect problems
- move or fit heavy objects
- operate pulp or paper making equipment
- read specifications
- read work order, instructions, formulas, or processing charts
- set up production equipment or machinery
- understand technical operating, service or repair manuals
- use hand or power tools
- use precision measuring tools or equipment

- sort manufacturing materials or products
- use hand or power tools

Labor Market Comparison							
Description	Paper Goods Machine Setters, Operators, and Tenders	Machine Feeders and Offbearers	Difference				
Median Wage	\$ 38,230	\$ 26,820	\$( 11,410)				
10th Percentile Wage	\$ 25,850	\$ 19,120	\$( 6,730)				
25th Percentile Wage	N/A	N/A	N/A				
75th Percentile Wage	\$ 45,200	\$ 29,840	\$( 15,360)				
90th Percentile Wage	\$ 51,680	\$ 35,200	\$( 16,480)				
Mean Wage	\$ 38,330	\$ 26,870	\$( 11,460)				
Total Employment - 2007	910	480	-430				
Employment Base - 2006	951	485	-466				
Projected Employment - 2016	700	378	-322				
Projected Job Growth - 2006-2016	-26.4 %	-22.1 %	4.3 %				
Projected Annual Openings - 2006-2016	23	9	-14				

National Job Posting Trends	
Trend for Paper Goods Machine Setters, Operators, and Tenders	Trend for Machine Feeders and Offbearers



## Job Trends from Indeed.com



Data from Indeed

# **Recommended Programs**

No program data for the occupation.

Maine S	tatewide Promotion	Opport	unities	for Paper G	oods Mach	ine Setters	, Operat	ors, and
O*NET Code	Title	Grand TORQ	Job Zone	Employment	Median Wage	Difference	Growth	Annual Job Openings
51-9196.00	Paper Goods Machine Setters, Operators, and Tenders	100	2	910	\$38, 230.00	\$0.00	-26%	23
51-9121.00	Coating, Painting, and Spraying Machine Setters, Operators, and Tenders	84	2	850	\$38,860.00	\$630.00	-26%	19
51-4011.00	Computer-Controlled Machine Tool Operators, Metal and Plastic	82	2	720	\$40,490.00	\$2,260.00	6%	12
43-5053.00	Postal Service Mail Sorters, Processors, and Processing Machine Operators	81	2	970	\$41,950.00	\$3,720.00	-12%	10
51-9011.00	Chemical Equipment Operators and Tenders	81	2	0	\$38,790.00	\$560.00	-2%	5
51-4041.00	Machinists	78	3	1,860	\$41,560.00	\$3,330.00	4%	35
51-4192.00	Lay-Out Workers, Metal and Plastic	77	2	180	\$43,870.00	\$5, 640.00	-24%	3



53-6051.07	Transportation Vehicle, Equipment and Systems Inspectors, Except Aviation	77	3	60	\$42,890.00	\$4,660.00	5%	2
49-2094.00	Electrical and Electronics Repairers, Commercial and Industrial Equipment	76	3	440	\$49,450.00	\$11,220.00	-19%	15
51-8013.00	Power Plant Operators	75	3	480	\$50, 240.00	\$12,010.00	10%	21
49-9012.00	Control and Valve Installers and Repairers, Except Mechanical Door	74	3	170	\$47,860.00	\$9,630.00	-9%	3
51-4111.00	Tool and Die Makers	74	3	160	\$51,670.00	\$13,440.00	-11%	2
49-9096.00	Riggers	73	3	250	\$39,140.00	\$910.00	-12%	2
51-1011.00	First-Line Supervisors/Wanagers of Production and Operating Workers	73	3	3,750	\$45,510.00	\$7,280.00	-4%	65
47-2011.00	Boilermakers	72	4	60	\$39, 260.00	\$1,030.00	12%	3

Top Industries	s for Mac	hine Feede	rs and Offbe	arers	
Industry	NAICS	% in Industry	Employment	Projected Employment	% Change
Printing and related support activities	323100	8.45%	12,487	8,904	-28.69%
Newspaper publishers	511110	6.58%	9,719	7,493	-22.90%
Converted paper product manufacturing	322200	6.30%	9,315	7,036	-24.47%
Other wood product manufacturing	321900	5.62%	8, 311	7,048	-15.19%
Plastics product manufacturing	326100	4.99%	7,369	7,030	-4.60%
Sawmills and wood preservation	321100	4.82%	7,129	5,144	-27.84%
Veneer, plywood, and engineered wood product manufacturing	321200	4.54%	6,716	6,582	-2.00%
Animal slaughtering and processing	311600	3.07%	4,541	4,664	2.71%
Pharmaceutical and medicine manufacturing	325400	2.77%	4,088	4,637	13.42%
Bakeries and tortilla manufacturing	311800	2.52%	3,716	3,417	-8.07%
Coating, engraving, heat treating, and allied activities	332800	1.91%	2,829	2,087	-26.23%
Pulp, paper, and paperboard mills	322100	1.76%	2,595	1,620	-37.57%
Fruit and vegetable preserving and specialty food manufacturing	311400	1.62%	2,389	1,949	-18.40%
Household and institutional furniture manufacturing	337120	1.43%	2,112	1,447	-31.52%



Glass and glass product manufacturing 327200 0.98% 1,450 1,139 -21.48%

Top Industries for Paper	Goods N	lachine Sett	ters, Operato	ors, and Tenders	_
Industry	NAICS	% in Industry	Employment	Projected Employment	% Change
Converted paper product manufacturing	322200	60.48%	68,412	57,411	-16.08%
Pulp, paper, and paperboard mills	322100	21.93%	24,800	17,202	-30.64%
Printing and related support activities	323100	8.22%	9,293	7,363	-20.77%
Newspaper publishers	511110	1.36%	1,536	1,316	-14.33%
Plastics product manufacturing	326100	1.27%	1,439	1,525	6.00%
Wholesale electronic markets and agents and brokers	425100	0.67%	762	865	13.48%
Employment services	561300	0.55%	618	783	26.56%
Animal slaughtering and processing	311600	0.46%	521	595	14.13%
Advertising and related services	541800	0.40%	448	505	12.83%
Paper and paper product merchant wholesalers	424100	0.39%	440	470	6.83%
Other general purpose machinery manufacturing	333900	0.19%	219	198	-9.73%
Mscellaneous durable goods merchant wholesalers	423900	0.09%	100	114	14.81%
Warehousing and storage	493100	0.07%	76	101	33.58%
Other electrical equipment and component manufacturing	335900	0.06%	69	64	-7.34%
Fruit and vegetable preserving and specialty food manufacturing	311400	0.05%	61	55	-9.33%